





FILE NAME: MC328B4.dwg

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ±1/64 .XX ±.01 ±1/2*	CONTRACT NO.		MIL-CON TM AN AFFILIATE OF THE PHOENIX COMPANY OF CHICAGO						
±1/64 .XX ±.01 ±1/2° .XXX ±.003	APPROVALS	DATE	MC328B4 AUDIO CONNECTOR						
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	A. Huezo	11/13/06	1						REV.
	ISSUED		Α	635	525	SD	: MC328B4		В
DO NOT SCALE DRAWING			SCALE	NONE			SHEET 1	OF 2	2

SPECIFICATIONS:

1) MATERIALS:

SHELL: STAINLESS STEEL

ADAPTER NUT AND STUD: ALUMINUM ALLOY

STRAIN RELIEF: STEEL CONTACTS: COPPER ALLOY

INSULATOR: DIALLYL PHTHALATE PER MIL-M-14, TYPE MDG

2) FINISHES/COLOR:

SHELL: PASSIVATED, SAND BLASTED

ADAPTER NUT AND STUD: BLACK ANODIZING

STRAIN RELIEF: BLACK OXIDE

CONTACTS: .000030 GOLD PER MIL-G-45204, TYPE I,

CLASS 0; OVER .000100 NICKEL PER QQ-N-290

INSULATOR: BLUE

3) ELECTRICAL PROPERTIES:

OPERATING VOLTAGE: 60 VOLTS MAXIMUM POTENTIAL

CURRENT RATING: 0.5 AMPS MAXIMUM DIELECTRIC BREAKDOWN: 500 VOLTS RMS

INSULATION RESISTANCE: 1000 MEGOHMS MINIMUM CONTACT RESISTANCE (MATED): 0.04 OHMS MAXIMUM

4) MECHANICAL PROPERTIES:

AIR PRESSURE: 2.5 P.S.I.

WATER IMMERSION: 48 HOURS AT 6 FEET DURABILITY: 3000 CYCLES, MATE AND UNMATE

5) MC328B4 PLUG MATES WITH:

MC229 - ALL VERSIONS MC217 - ALL VERSIONS

6) DIMENSIONS ARE FOR REFERENCE ONLY, UNLESS OTHERWISE SPECIFIED

MIL-CON TM	FILE NAME: MC328B4.dwg								
	SIZE	FSCM NO.		DWG. NO.				REV.	
DRAWN A. Green	Α	635	525	S	D: MC32	8B4		В	
ISSUED	SCALE	NONE			SHEET	2	OF	2	

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