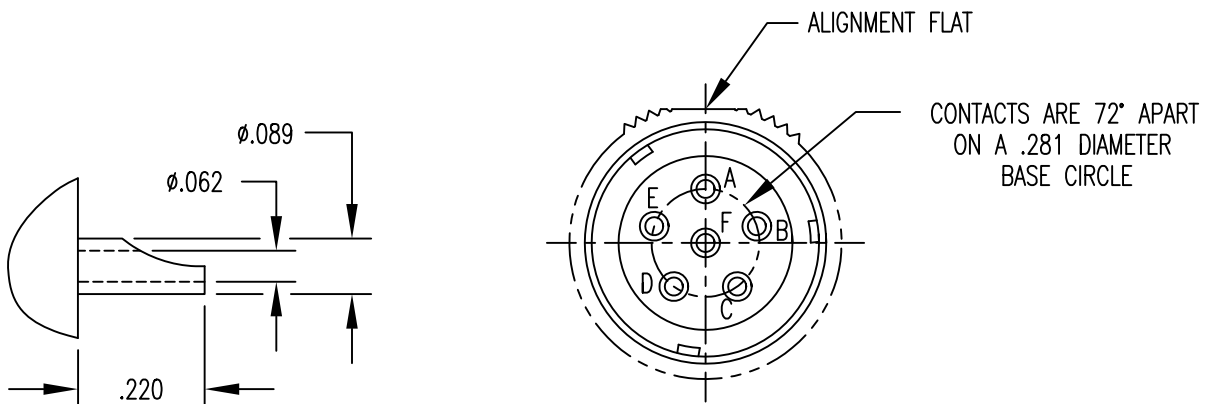
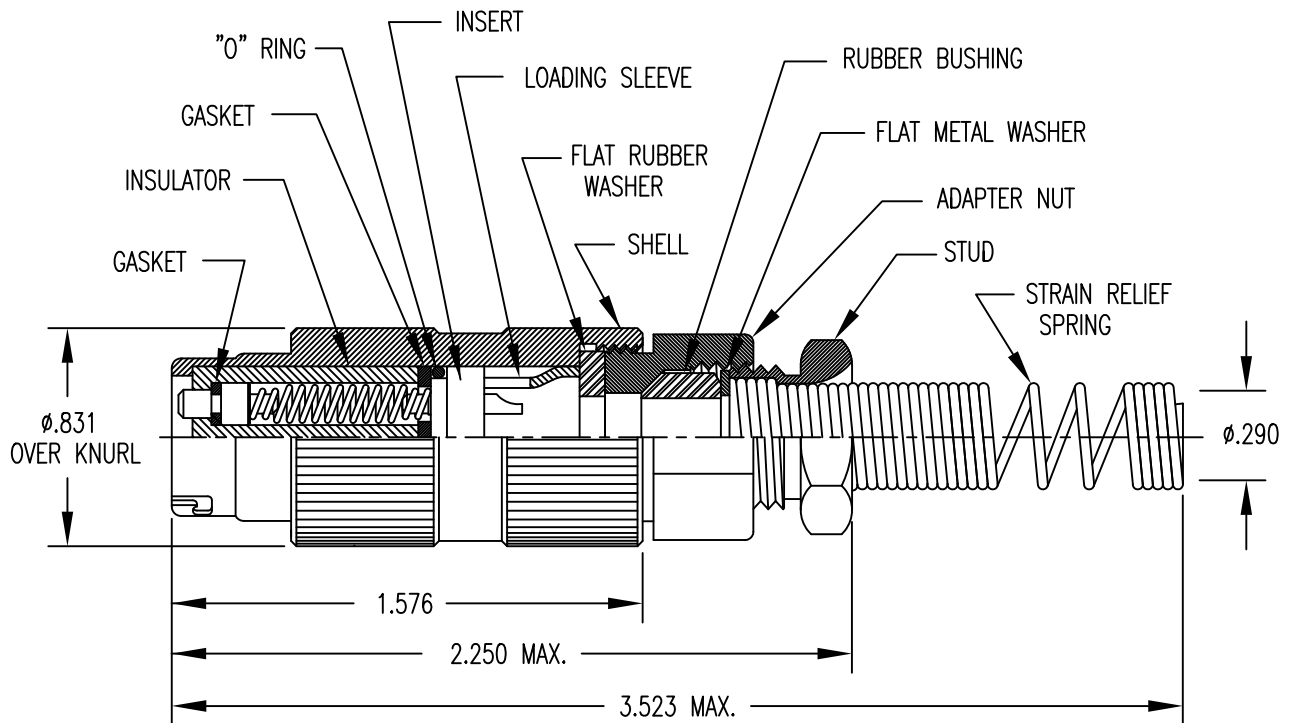


APPLICATIONS		REVISIONS			
NEXT ASSEMBLY	USED ON	REV.	DESCRIPTION	DATE	APPROVED
		A	RELEASED TO SALES	3-15-91	AG
		B	DELETED NOTE 7; ECO-05633	11-10-06	CBV



SOLDER CUP TERMINATION DETAIL

FILE NAME: MC328B2.dwg

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES $\pm 1/64$.XX ± 0.01 $\pm 1/2^\circ$.XXX ± 0.003	CONTRACT NO.		MIL-CON™ AN AFFILIATE OF THE PHOENIX COMPANY OF CHICAGO					
	APPROVALS					DATE	MC328B2 AUDIO CONNECTOR	
THE INFORMATION DISCLOSED IN THIS DOCUMENT IS CONFIDENTIAL AND PROPRIETARY TO MIL-CON, INC. AND MAY NOT BE USED FOR MANUFACTURE OR ANY OTHER PURPOSE WITHOUT THE WRITTEN CONSENT OF MIL-CON, INC.	DRAWN	A. Green	03/15/91	SIZE	FSCM NO.	DWG. NO.		
	CHECKED	A. Huezo	11/13/06	A	63525	SD: MC328B2	B.2	
	ISSUED			SCALE	NONE	SHEET	1	OF

SPECIFICATIONS:

- 1) MATERIALS:
 SHELL: STAINLESS STEEL
 ADAPTER NUT AND STUD: ALUMINUM ALLOY
 STRAIN RELIEF: STEEL
 CONTACTS: COPPER ALLOY
 INSULATOR: DIALLYL PHTHALATE PER MIL-M-14, TYPE MDG

- 2) FINISHES/COLOR:
 SHELL: PASSIVATED, SAND BLASTED
 ADAPTER NUT AND STUD: BLACK ANODIZING
 STRAIN RELIEF: BLACK OXIDE
 CONTACTS: .000030 GOLD PER MIL-G-45204, TYPE I,
 CLASS 0; OVER .000100 NICKEL PER QQ-N-290
 INSULATOR: BLUE

- 3) ELECTRICAL PROPERTIES:
 OPERATING VOLTAGE: 60 VOLTS MAXIMUM POTENTIAL
 CURRENT RATING: 0.5 AMPS MAXIMUM
 DIELECTRIC BREAKDOWN: 500 VOLTS RMS
 INSULATION RESISTANCE: 1000 MEGOHMS MINIMUM
 CONTACT RESISTANCE (MATED): 0.04 OHMS MAXIMUM

- 4) MECHANICAL PROPERTIES:
 AIR PRESSURE: 2.5 P.S.I.
 WATER IMMERSION: 48 HOURS AT 6 FEET
 DURABILITY: 3000 CYCLES, MATE AND UNMATE

- 5) MC328B2 PLUG MATES WITH:
 MC329 - ALL VERSIONS
 MC217 - ALL VERSIONS

- 6) DIMENSIONS ARE FOR REFERENCE ONLY, UNLESS OTHERWISE SPECIFIED

MIL-CON™	FILE NAME: MC328B2.dwg			
	SIZE A	FSCM NO. 63525	DWG. NO. SD: MC328B2	REV. B
	DRAWN A. Green	SCALE NONE	SHEET 2	OF 2
ISSUED				