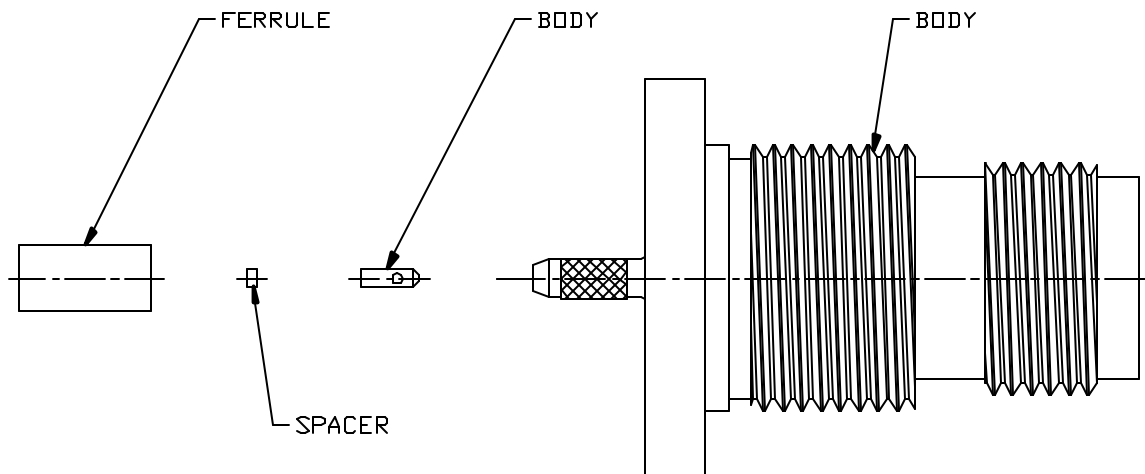
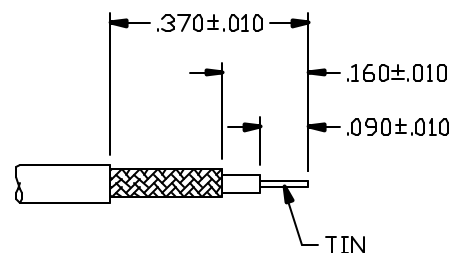


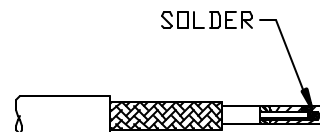
CABLE ASSEMBLY PROCEDURE		PALEO CONNECTOR 22 GREAT HILL ROAD, NAUGATUCK, CT. 06770 PHONE: (203) 729-9090 FAX: (203) 723-1794	REV	DESCRIPTION	DATE	APPR
P/N 42-1915-0490			A	REL. ECN 11462	12/01/12	JEM
PAGE 1 OF 1	DATE: 11/01/12					
DRAWN: JEM	APPROVED: JEM					
FOR USE WITH RG-178 CABLE						



STEP 1
TRIM CABLE TO DIMENSIONS SHOWN.



STEP 2
SLIDE SPACER AND BULLET ONTO
ABOVE CABLE. SOLDER BULLET TO
CENTER CONDUCTOR AND CLEAN
SOLDER JOINT.



STEP 3
SLIDE FERRULE OVER CABLE.
FLARE BRAID BY ROTATING
CABLE DIELECTRIC.



STEP 4
INSERT ABOVE CABLE INTO BODY WITH
BRAID OVER BACK OF BODY UNTIL CABLE
BOTTOMS. SLIDE FERRULE UP AGAINST
BODY AND CRIMP USING .105 HEX DIE
(M22520/5-03).

